44-2200F Series

Regulators - Pressure Reducing

D4422FL10138XEN2

Specifications

For other materials or modifications, please consult TESCOM.

FLUID MEDIA

Corrosive or non-corrosive gases requiring high purity regulation compatible with materials of construction. For other media, consult factory.

OPERATING PARAMETERS

Pressure rating per criteria of ANSI/ASME B31.3

Maximum Inlet Pressure

580 psig / 40.0 bar

Outlet Pressure Ranges

0-25, 0-50, 0-100, 0-250, 0-500 psig 0-1.7, 0-3.4, 0-6.9, 0-17.2, 0-34.5 bar

Design Proof Pressure

150% of rated pressure

Design Burst Pressure

400% of rated pressure

Leakage

Internal: Bubble-tight

External: < 2 x 10⁻⁸ atm cc/sec. He [mbar l/s He]

Flow Capacity

 $C_{V} = 0.06$

 $C_V = 0.15$

Operating Temperature

-15°F to 165°F / -26°C to 74°C

MEDIA CONTACT MATERIALS

Body

316L Stainless Steel

Seat

Teflon®

Friction Sleeve (Inner)

Teflon®

Friction Sleeve (Outer)

316 Stainless Steel

Diaphragm

316L Stainless Steel

Remaining Parts

316 Stainless Steel

OTHER

Weight (approximate)

DN 15: 6.6 lbs / 3.0 kg **DN 20/25:** 12 lbs / 5.4 kg

Teflon® is a registered trademark of E.I. du Pont de Nemours and Company.



TESCOM 44-2200F Series low flow, pressure reducing regulators provide welded flanges according to EN 1092 and are suitable for gas applications.

Applications

- Sampling for analytical applications
- Low flow media supply for various processes

Features and Benefits

- Flange connections according to DIN EN 1092-1
 Type 11 for easy line integration
- Face-to-face dimensions according to DIN EN 558, Row 1
- Connection up to DN 25
- · Compact in size
- Designed to reduce contamination and provide accurate regulation of any corrosive, noncorrosive, or toxic gas
- Metal-to-metal diaphragm to body seal ensures minimum inboard and outboard leakage
- Convoluted diaphragm provides excellent accuracy and long service life
- Other connection standards are available upon request

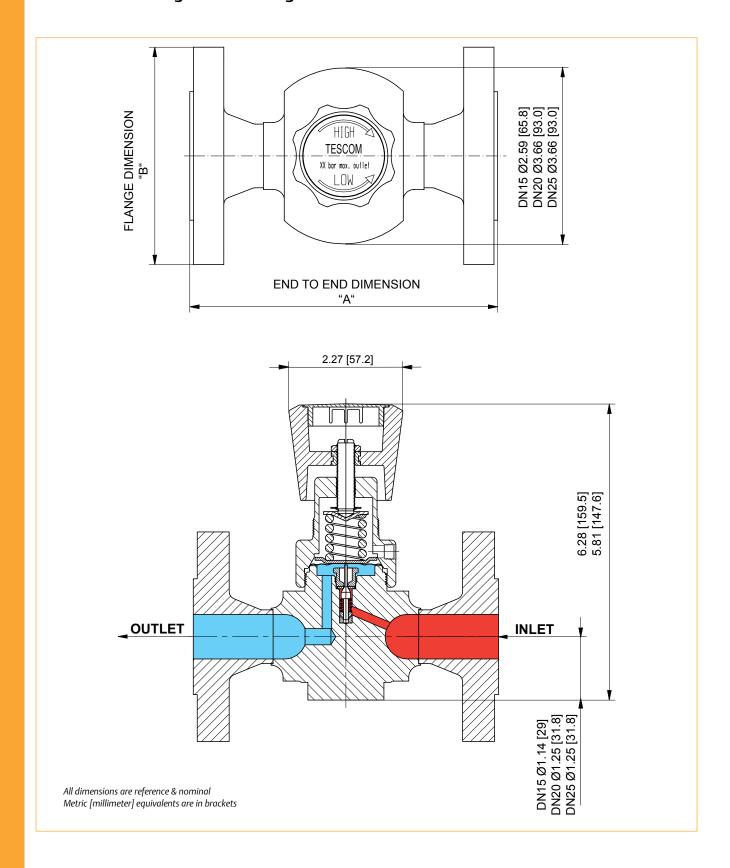






TESCOM

44-2200F Series Regulator Drawing

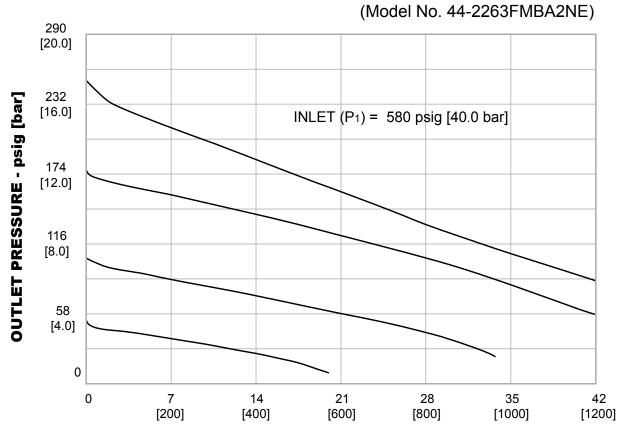






44-2200F Series Regulator Flow Chart

For more information on how to read flow curves, please refer to the Flow Curves and Calculations document (debul2007x012) in the TESCOM catalog or on www.tescom.com.



FLOW RATE - SCFM [SLPM] AIR





44-2200F Series Regulator Part Number Selector

Repair Kits, Accessories & Modifications may be available for this product. Please contact TESCOM for more information.

Example for selecting a part number:

			FLANGE					EN	11092-1
44-22	6	1 F		K		В	F	2	N E
BASIC SERIES	BODY AND FLANGE MATERIAL	OUTLET PRESSURE	INLET AND OUTLET PORT TYPE	"A" ±.08" ±2 mm	"B" ±.08" ±2 mm	FLANGE TYPE	GAUGE PORT OPTIONS	FLOW CAPACITY	VENTING OPTION
44-22	6 – 316L Stainless Steel	 0 - 0-25 psig 0-1.7 bar 1 - 0-50 psig 0-3.4 bar 2 - 0-100 psig 0-6.9 bar 3 - 0-250 psig 0-17.2 bar 4 - 0-500 psig 0-34.5 bar 	K – DN 15 L – DN 20 M – DN 25	5.12 130 5.90 150 6.30 160	3.74 95 4.13 105 4.53 115	B – Form B - raised faceD – Form D - ring joint	A - None D - 1/4* NPTF 1 x out E - 1/4* NPTF 1 x out F - 1/4* NPTF 1 x in L - 1/4* NPTF 1 x in, 1 x out	$1 - C_{V} = 0.06$ $2 - C_{V} = 0.15$	N – Non- Venting

Kits

	BASIC SERIES	PART NUMBER
NON METALLIC	44-22XXFXXX1E 44-22XXFXXX2E	389-6341 389-6348
REPAIR	44-22XXFXXX1E 44-22XXFXXX2E	389-6342 389-6350



WARNING! Do not attempt to select, install, use or maintain this product until you have read and fully understood the TESCOM Safety, Installation and Operation Precautions.

